



Mold Materials

THE FOLLOWING MATERIALS ARE AVAILABLE DIRECT FROM EACH OF OUR FACILITIES FROM PLATE, BLOCK AND ROUND BAR FORMS.

Stainless Mold Steels

420 ESR 440 C 17-4 PH 15-5 PH 420 PM

Pre-Hardened Mold Steels

P20 Modified DH2F (H13 mod) PX5[®] (super P20 type)
NAK 55[®] (40 Rc) NAK 80[®] (#1 Lens Qty) Marshalloy MQ/FM[®]
Toolox 44[®] (45 Rc) Toolox 33[®] 4140-HT Viscount 44

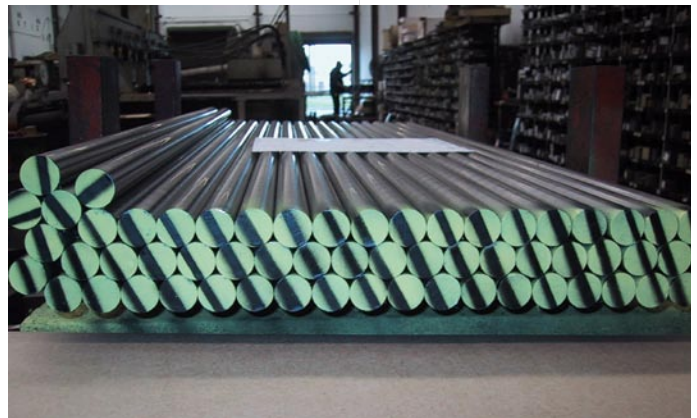
Conventional Mold Steels

S7 Mold Quality H13 Premium H13 ESR H13
A2 D2 DC53[®] O6 L6 A10 4140 Annealed
M4 PM 10 PM 9 PM

Venting Material

Porcerax II[®] - 400 series stainless porous venting material

All Materials are available saw cut, Blanchard ground, finish ground, and 6 side square milled.



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